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B. Tech.

(SEM. IV) THEORY EXAMINATION, 2014-15 MANUFACTURING TECHNOLOGY

Time: 3 Hours] [Total Marks: 100

1 Answer any four parts:

 4×5

- a) Describe types of pattern used in casting process.
- b) Explain gating system and various parts of gating system.
- c) Differentiate between blanking and piercing?
- d) What are the applications of Jigs and fixtures?
- e) What is manufacturing process? Classify different manufacturing processes.
- 2 Attempt any two parts:

10×2

- a) What is difference between hot chamber and cold chamber die casting explain?
- b) With the help of neat sketch explain the working of die and punch assembly.
- c) Name important locating devices used in industry with their application.

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